

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Test specimens	5
4.1 Shape and state of the test specimens.....	5
4.2 Preparation of test specimens.....	6
5 Machinery and tools	6
5.1 General.....	6
5.2 Milling cutters.....	6
5.3 Slicing or sawing machines.....	6
5.4 Tubular cutting machines.....	6
5.5 Lathes.....	7
5.6 Planing machines.....	7
5.7 Stamping tools.....	7
5.8 Broaching tools.....	7
6 Procedure	7
6.1 General.....	7
6.2 Preparation of dumb-bell specimens.....	7
6.3 Preparation of rectangular test specimens by sawing or cutting with an abrasive disc.....	7
6.4 Preparation of disc-shaped test specimens.....	7
6.5 Stamping out test specimens of any shape.....	8
6.6 Notching finished test specimens by milling or broaching.....	8
7 Test report	9
Bibliography	16