

# Contents

Page

Foreword .....	v
Introduction.....	vi
<b>1</b> <b>Scope</b> .....	<b>1</b>
<b>2</b> <b>Normative references</b> .....	<b>1</b>
<b>3</b> <b>Terms and definitions</b> .....	<b>1</b>
<b>4</b> <b>Strategy for risk assessment and risk reduction</b> .....	<b>9</b>
<b>5</b> <b>Risk assessment</b> .....	<b>12</b>
<b>5.1</b> <b>General</b> .....	<b>12</b>
<b>5.2</b> <b>Information for risk assessment</b> .....	<b>12</b>
<b>5.3</b> <b>Determination of limits of machinery</b> .....	<b>13</b>
<b>5.3.1</b> <b>General</b> .....	<b>13</b>
<b>5.3.2</b> <b>Use limits</b> .....	<b>13</b>
<b>5.3.3</b> <b>Space limits</b> .....	<b>14</b>
<b>5.3.4</b> <b>Time limits</b> .....	<b>14</b>
<b>5.3.5</b> <b>Other limits</b> .....	<b>14</b>
<b>5.4</b> <b>Hazard identification</b> .....	<b>14</b>
<b>5.5</b> <b>Risk estimation</b> .....	<b>16</b>
<b>5.5.1</b> <b>General</b> .....	<b>16</b>
<b>5.5.2</b> <b>Elements of risk</b> .....	<b>17</b>
<b>5.5.3</b> <b>Aspects to be considered during risk estimation</b> .....	<b>19</b>
<b>5.6</b> <b>Risk evaluation</b> .....	<b>21</b>
<b>5.6.1</b> <b>General</b> .....	<b>21</b>
<b>5.6.2</b> <b>Adequate risk reduction</b> .....	<b>21</b>
<b>5.6.3</b> <b>Comparison of risks</b> .....	<b>21</b>
<b>6</b> <b>Risk reduction</b> .....	<b>22</b>
<b>6.1</b> <b>General</b> .....	<b>22</b>
<b>6.2</b> <b>Inherently safe design measures</b> .....	<b>23</b>
<b>6.2.1</b> <b>General</b> .....	<b>23</b>
<b>6.2.2</b> <b>Consideration of geometrical factors and physical aspects</b> .....	<b>23</b>
<b>6.2.3</b> <b>Taking into account general technical knowledge of machine design</b> .....	<b>24</b>
<b>6.2.4</b> <b>Choice of appropriate technology</b> .....	<b>25</b>
<b>6.2.5</b> <b>Applying principle of positive mechanical action</b> .....	<b>25</b>
<b>6.2.6</b> <b>Provisions for stability</b> .....	<b>25</b>
<b>6.2.7</b> <b>Provisions for maintainability</b> .....	<b>26</b>
<b>6.2.8</b> <b>Observing ergonomic principles</b> .....	<b>26</b>
<b>6.2.9</b> <b>Electrical hazards</b> .....	<b>27</b>
<b>6.2.10</b> <b>Pneumatic and hydraulic hazards</b> .....	<b>27</b>
<b>6.2.11</b> <b>Applying inherently safe design measures to control systems</b> .....	<b>28</b>
<b>6.2.12</b> <b>Minimizing probability of failure of safety functions</b> .....	<b>33</b>
<b>6.2.13</b> <b>Limiting exposure to hazards through reliability of equipment</b> .....	<b>33</b>
<b>6.2.14</b> <b>Limiting exposure to hazards through mechanization or automation of loading (feeding)/ unloading (removal) operations</b> .....	<b>34</b>
<b>6.2.15</b> <b>Limiting exposure to hazards through location of setting and maintenance points outside danger zones</b> .....	<b>34</b>
<b>6.3</b> <b>Safeguarding and complementary protective measures</b> .....	<b>34</b>
<b>6.3.1</b> <b>General</b> .....	<b>34</b>
<b>6.3.2</b> <b>Selection and implementation of guards and protective devices</b> .....	<b>35</b>
<b>6.3.3</b> <b>Requirements for design of guards and protective devices</b> .....	<b>40</b>
<b>6.3.4</b> <b>Safeguarding to reduce emissions</b> .....	<b>43</b>

6.3.5	Complementary protective measures.....	44
6.4	Information for use .....	46
6.4.1	General requirements.....	46
6.4.2	Location and nature of information for use .....	46
6.4.3	Signals and warning devices.....	46
6.4.4	Markings, signs (pictograms) and written warnings.....	47
6.4.5	Accompanying documents (in particular — instruction handbook) .....	48
7	Documentation of risk assessment and risk reduction.....	51
Annex A (informative)	Schematic representation of a machine.....	52
Annex B (informative)	Examples of hazards, hazardous situations and hazardous events .....	53
Annex C (informative)	Trilingual lookup and index of specific terms and expressions used in ISO 12100.....	63
Bibliography	.....	75